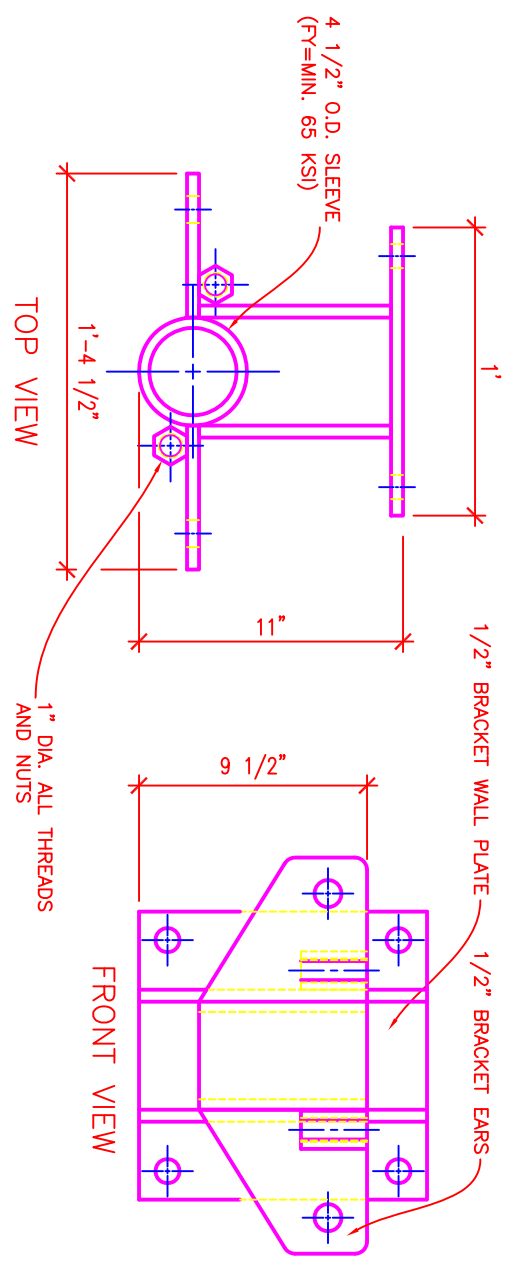


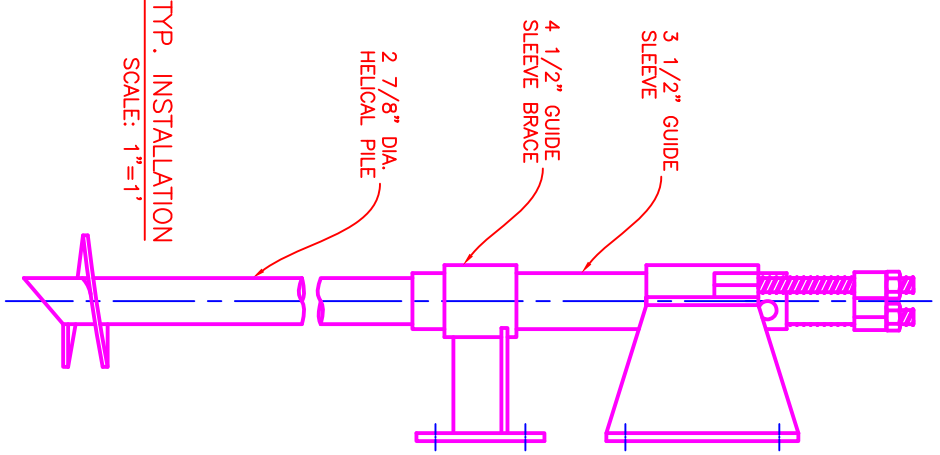
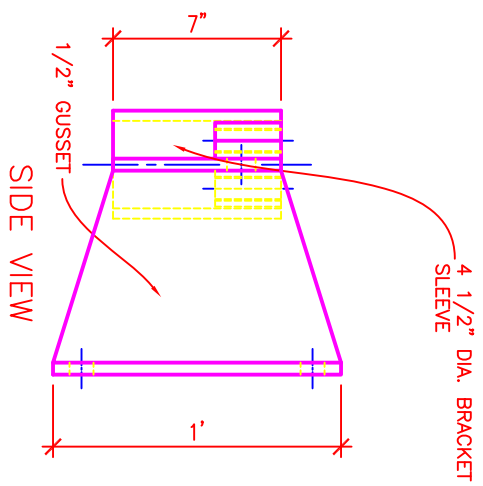
NOTES: UNLESS OTHERWISE SPECIFIED

1. MATERIAL: ASTM A-36, 50 KSI
2. EXTERIOR THERMOPLASTIC POWDER
3. ALL WELDS TO BE MINIMUM .1875 FILLET



1. POLYETHYLENE COPOLYMER THERMOPLASTIC COATING PER ICC-ES AC 228
3. MANUFACTURER TO HAVE IN EFFECT INDUSTRY RECONIZED WRITTEN QUALITY CONTROL FOR ALL MATERIALS AND MANUFACTURING PROCESSES.
4. ALL WELDING IS TO BE DONE BY WELDERS CERTIFIED UNDER SECTION 5 OF THE AWS CODE D1.1.
5. THE CAPACITY OF THE UNDERPINNING SYSTEM IS A FUNCTION OF MANY INDIVIDUAL ELEMENTS, INCLUDING THE CAPACITY OF THE FOUNDATION, BRACKET, PIER SHAFT, HELICAL PILE, AND BEARING STRATA, AS WELL AS THE STRENGTH OF THE INSTALLATION OF THE PILE. YOUR ACHIEVABLE CAPACITY COULD BE HIGHER OR LOWER THAN THOSE LISTED DEPENDING ON THE ABOVE FACTORS.
6. RAM JACK ENGINEERING HANDBOOK FOR ALLOWABLE VALUES AND/OR CONDITIONS OF USE CONCERNING MATERIAL PRESENTED IN THIS DOCUMENT.

NOTES:



TYP. INSTALLATION  
SCALE: 1"=1'

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# RAM JACK

RevNo	Revision note	Date	Signature	Checked

UNLESS OTHERWISE SPECIFIED  
\* DIMENSIONS ARE IN INCHES  
\* TOLERANCES: ANGLE ±1°  
3 PLACE DECIMALS ± .02  
\* REMOVE ALL BURS AND SHARP EDGES  
\* PARENTHETICAL INFO FOR REF ONLY

.013	THRU +.004	THRU -.001	126	THRU +.004	THRU -.001	251	THRU +.006	THRU -.001
.125	THRU +.008	THRU -.001	.751	THRU +.010	THRU -.001	1.001	THRU +.012	THRU -.001
.750	THRU +.001	THRU -.001	1.000	THRU +.010	THRU -.001	2.000	THRU +.012	THRU -.001

FILE NAME	FILE_NAME	SCM NO	FSCM NO	SHEET	SHEET	SCALE	SCALE
SIZE	SIZE			DESIGN ACTIVITY			
DRAWN CHECK DATE	CHECK DATE	CHECK DATE	CHECK DATE	SHEETNAME			
APPR. APPROVAL DATE	ISSUE DATE	ISSUED BY		DRAWING SUBTITLE			
REV REVISION	CONTRACT NO			DWG NO			
				SHEETNUMBER-NAME			